The Form Collection

SELF COLOURING INSTRUCTION SHEET



XSTONE SURFACES

Self Colouring

INSTRUCTIONS FOR SELF- COLORING ON XSTONE with protective varnish

1. MATERIAL PREPARATION

- Make sure the XSTONE rolls are at room temperature before unrolling and printing.
    - Working with XSTONE in cold environments may cause cracking in the material .
- Position the roll on the work table (mineral surface facing up) and check for major anomalies.

2. SURFACE PROPERTIES

- XSTONE surfaces are handcrafted and may vary slightly in height and size from roll to roll .
- Imperfections, inclusions and structural variations are normal and part of the natural character of the material.
  XSTONE is a raw material – if a roll seems unsuitable for your project, do not print on it and contact us for advice .
    - Pack it back in the box and arrange for a replacement if necessary.

3. APPLICATION

XSTONE protective varnish in the desired color with a short roller or spray with an airless gun .

4. BONDING

To bond to different surfaces , use our XSTONE spray adhesive . This is system- tested. If joints need to be created during the further production process, only use our XSTONE joint filler. This is system-tested and available in many colors . To seal the surface and as scratch protection, only use our XSTONE hard protection. We accept no liability for chemical reactions that arise from the use of non-system components and that can damage the surface.

5. PROTECTION AFTER PRINTING

- To extend the life of your finished print , apply XSTONE Sealers Hard Protector .

6. GENERAL LEGAL INFORMATION

- Products made with our XSTONE material and applied to an acoustic carrier have been protected by an XSTONE patent since 2023. If you have any questions about this topic, please contact us.